

	PAKKA LTD. INTEGRATED MANAGEMENT SYSTEM		Doc. No. : IMS/YPL/R&D/F41						
			Issue No :01						
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	SANGH MANUAL		Rev. No :79						
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Application :			Technical Data Sheet of UnBleached Kraft						
Bakery Bags, Food items Packing,									
Grocery Bags									
			Unbleached Kraft						
Certificate: ISO 9001,ISO 14001,ISO 45001			GSM Range		30 GSM - 80 GSM				
ISO 22000, FSC (COC)			Grade Name		SDP (SUPER DELUXE PLAIN)				
Parameters	Units	Test Method	GSM Range						
			32	40	45	50	60	70	80
GSM Tolerance	g/m2		±2	±5%	±5%	±5%	±5%	±5%	±5%
Average Tear Factor	Min.	(T 414 om – 82)	45	50	55	60	60	60	60
Avg.Burst Factor	Min.	(T403 os -76)	20	22	22	22	22	22	22
Avg. Tensile Strength	Min. (Kg./15mm)	(T 404 om -82)	2.0	2.1	2.4	2.6	3.1	3.7	4.2
Breaking Length	Min. (Meter)	(T 404 om -82)	3500	3500	3500	3500	3500	3500	3500
Cobb - 60	g./m ²	(T 441 om – 82)	35	35	35	35	35	35	35
Gloss	Min (%)	(T 480 om -99)	28	28	28	28	28	26	26
Moisture	(%)	(T 412 om – 88)	5±0.5	5±0.5	5±0.5	5±0.5	5±0.5	6.5±0.5	6.5±0.5
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